

Figure 1

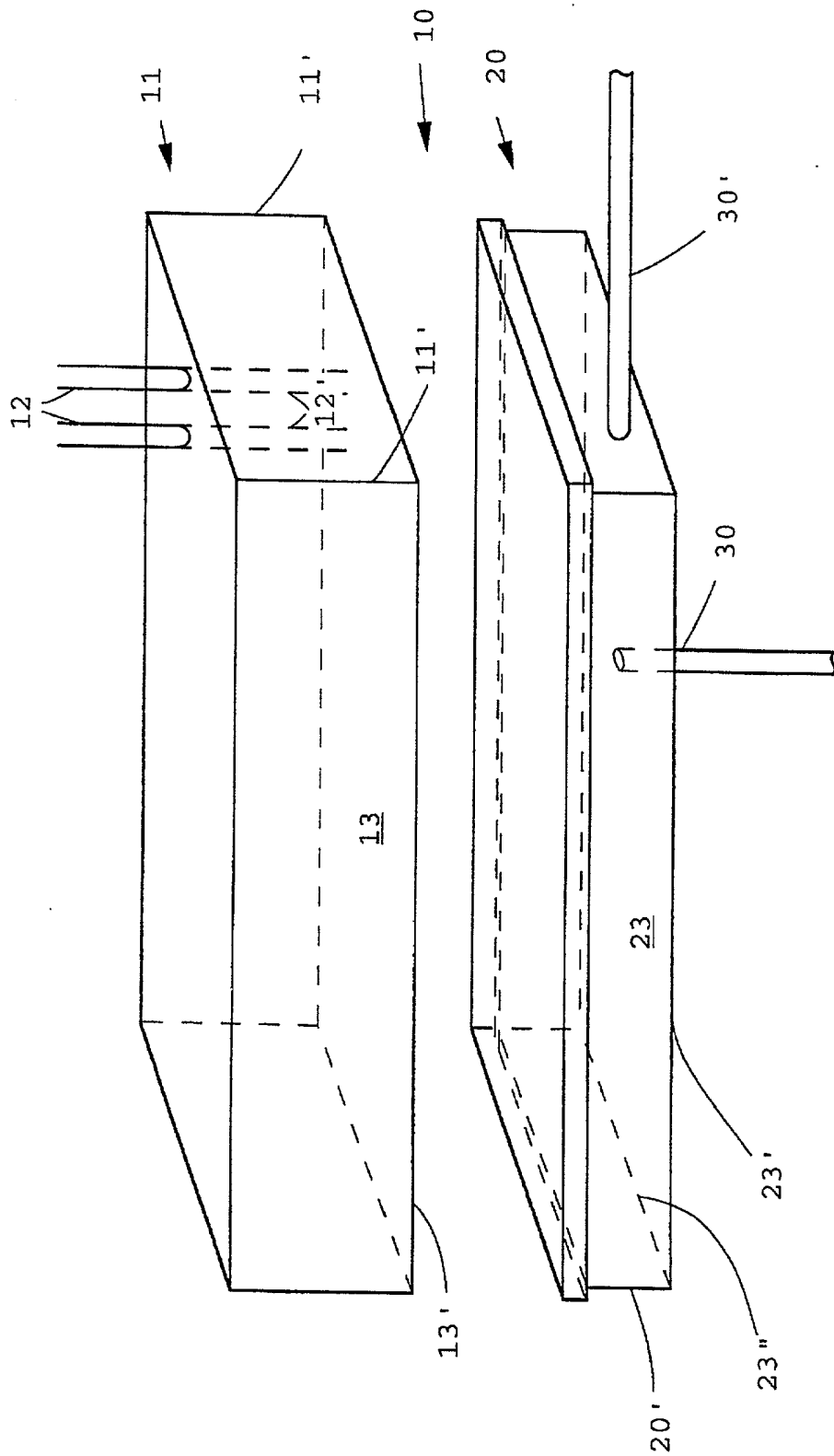


FIG. 2

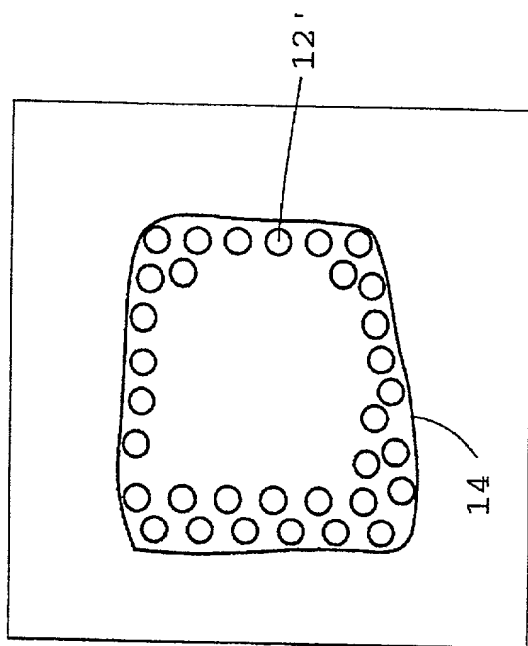


FIG. 2B

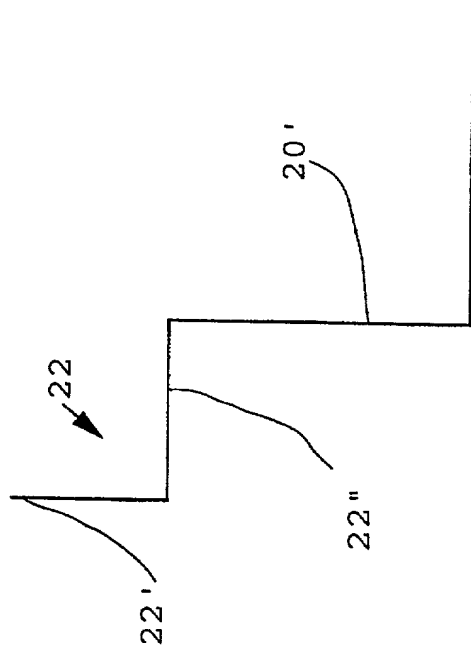


FIG. 2A

FIG. 2A

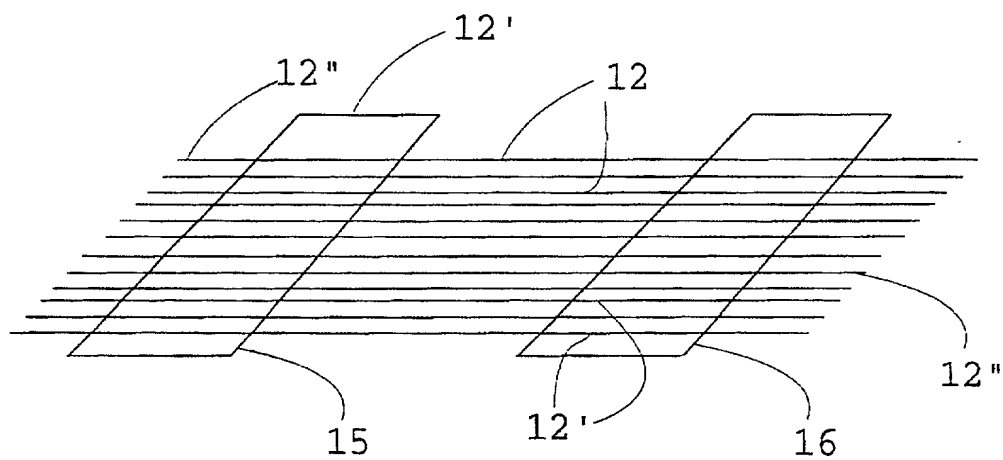


FIG. 3

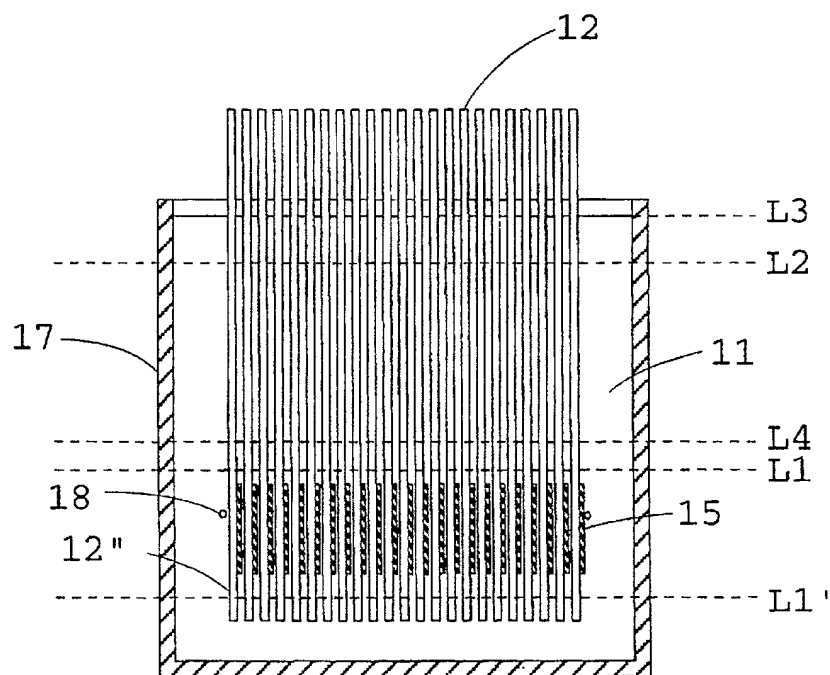


FIG. 4

FIG. 3

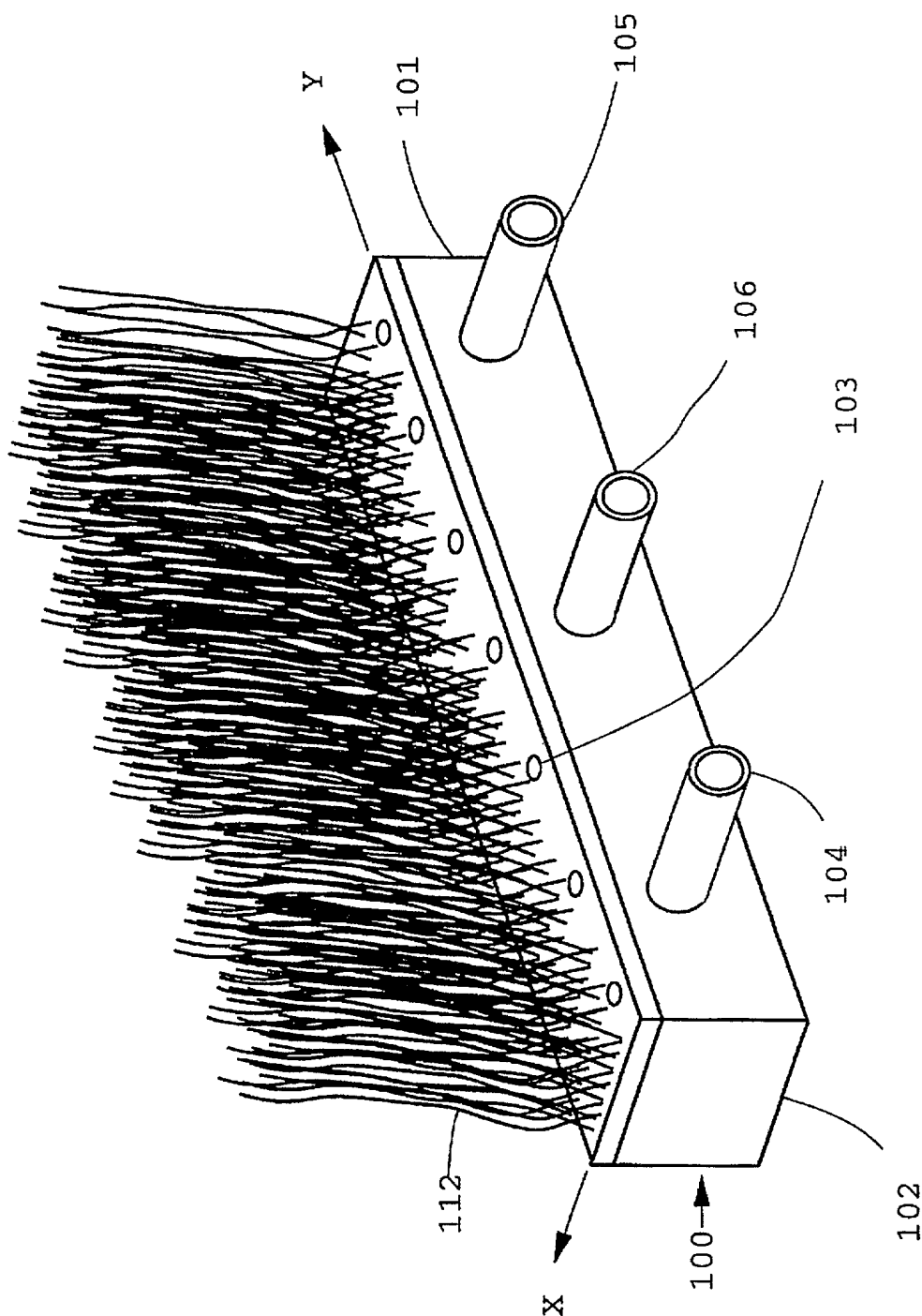


FIG. 5

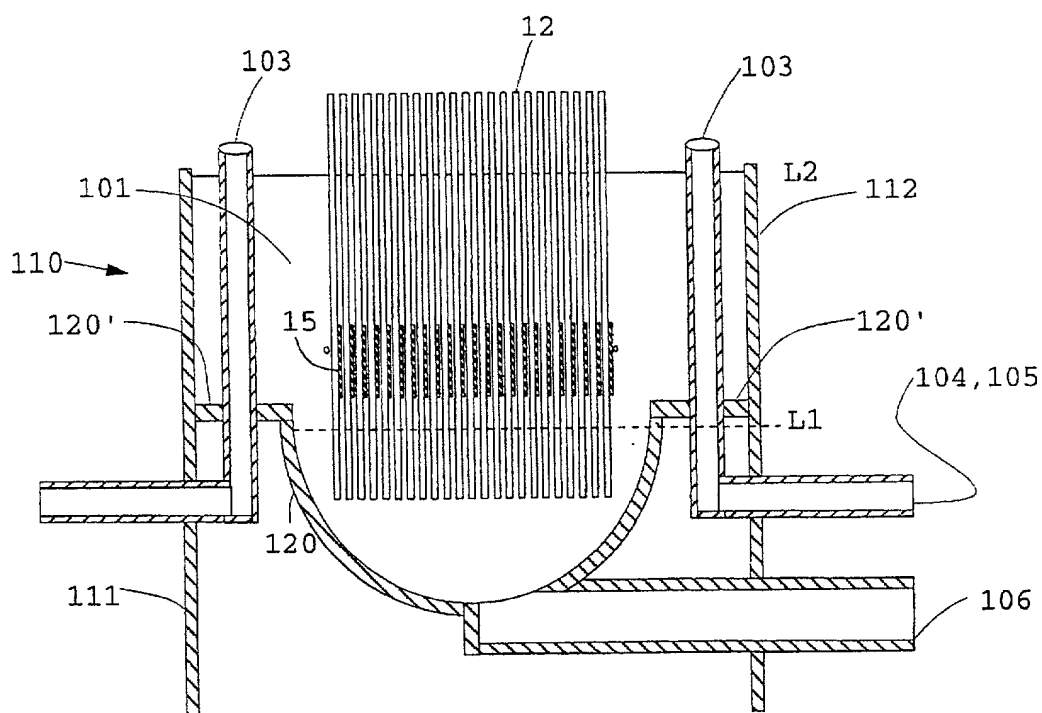


FIG. 6

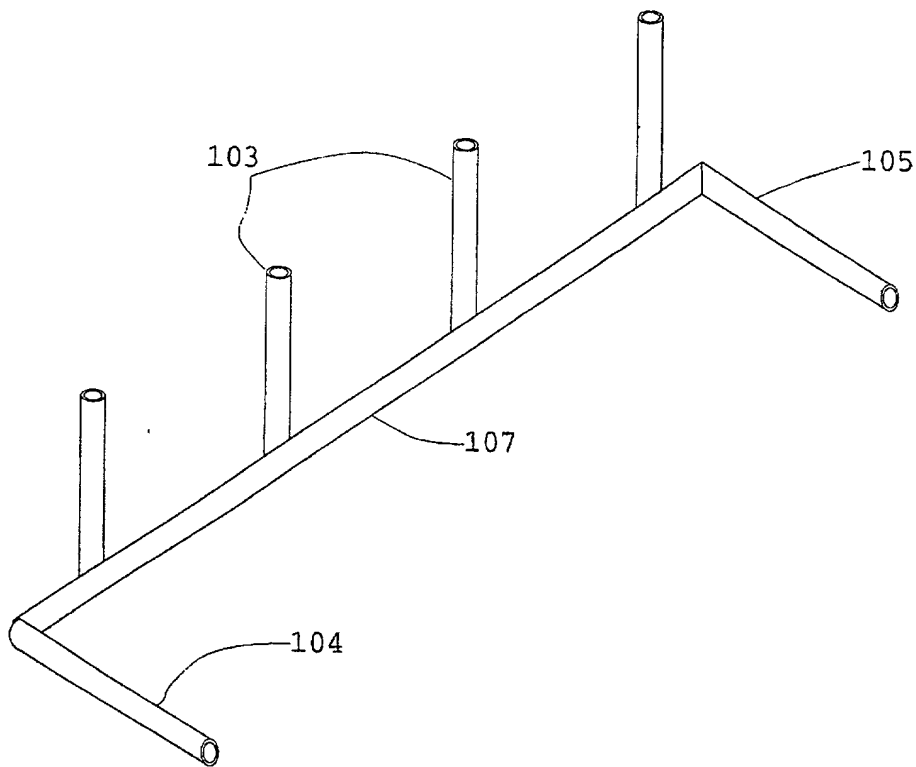


FIG. 7A

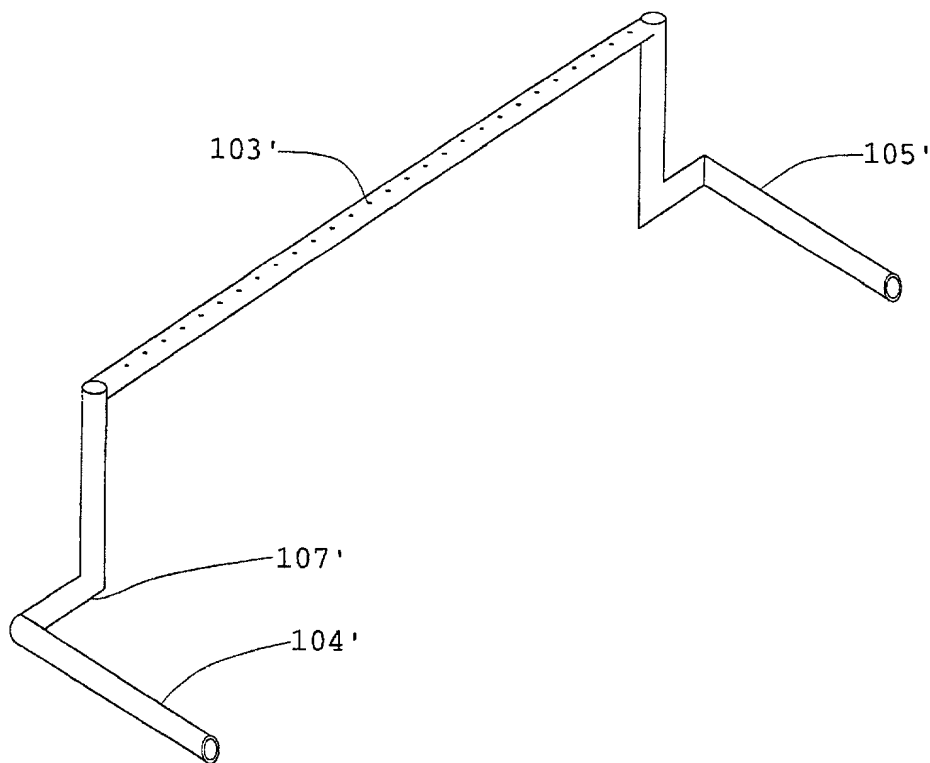


FIG. 7B

FIG. 7A

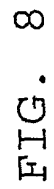


FIG. 8.



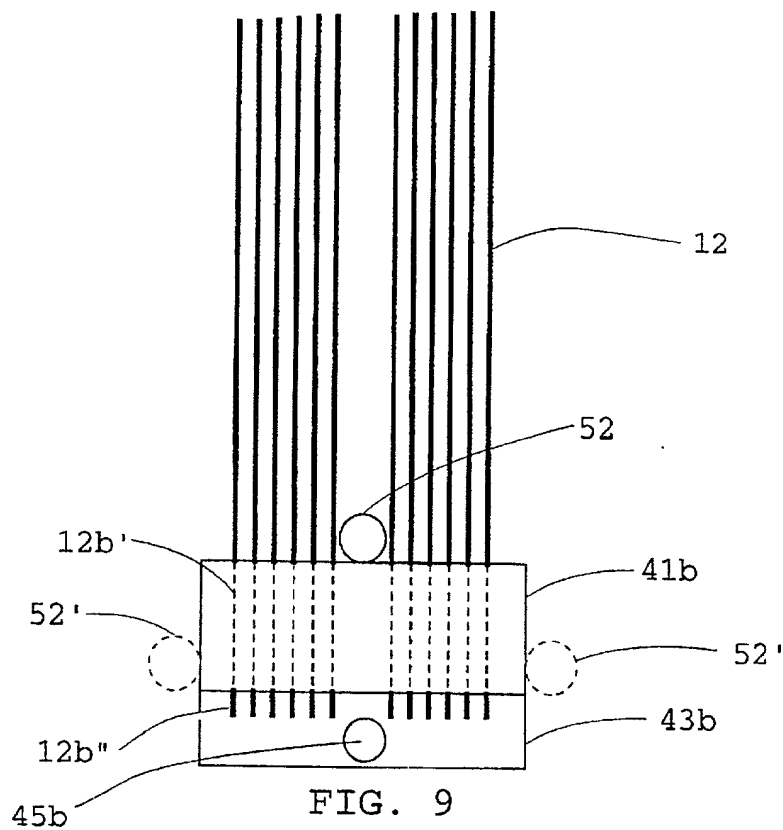
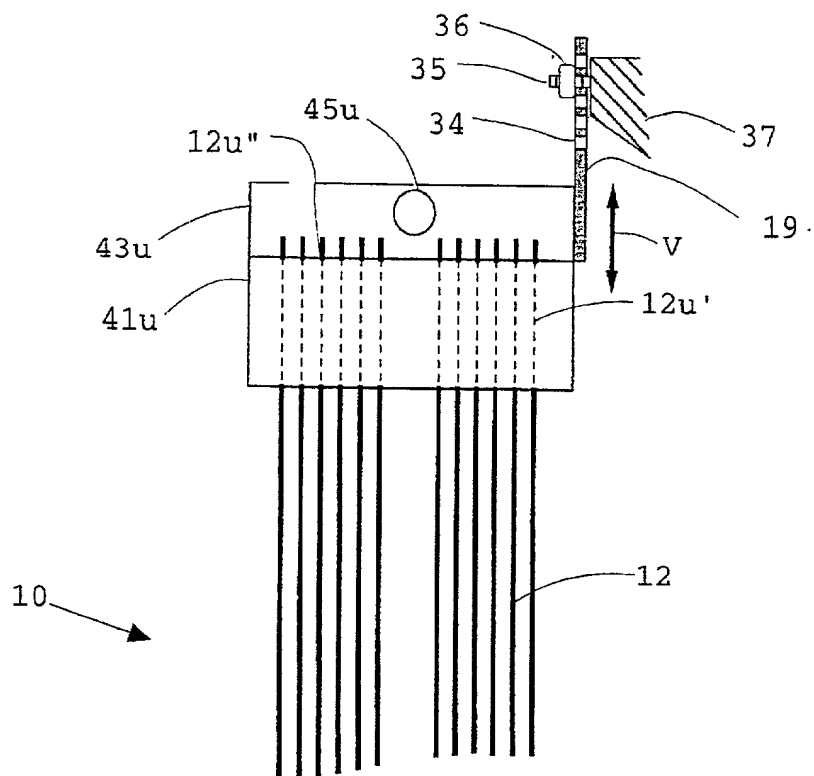


FIG. 9

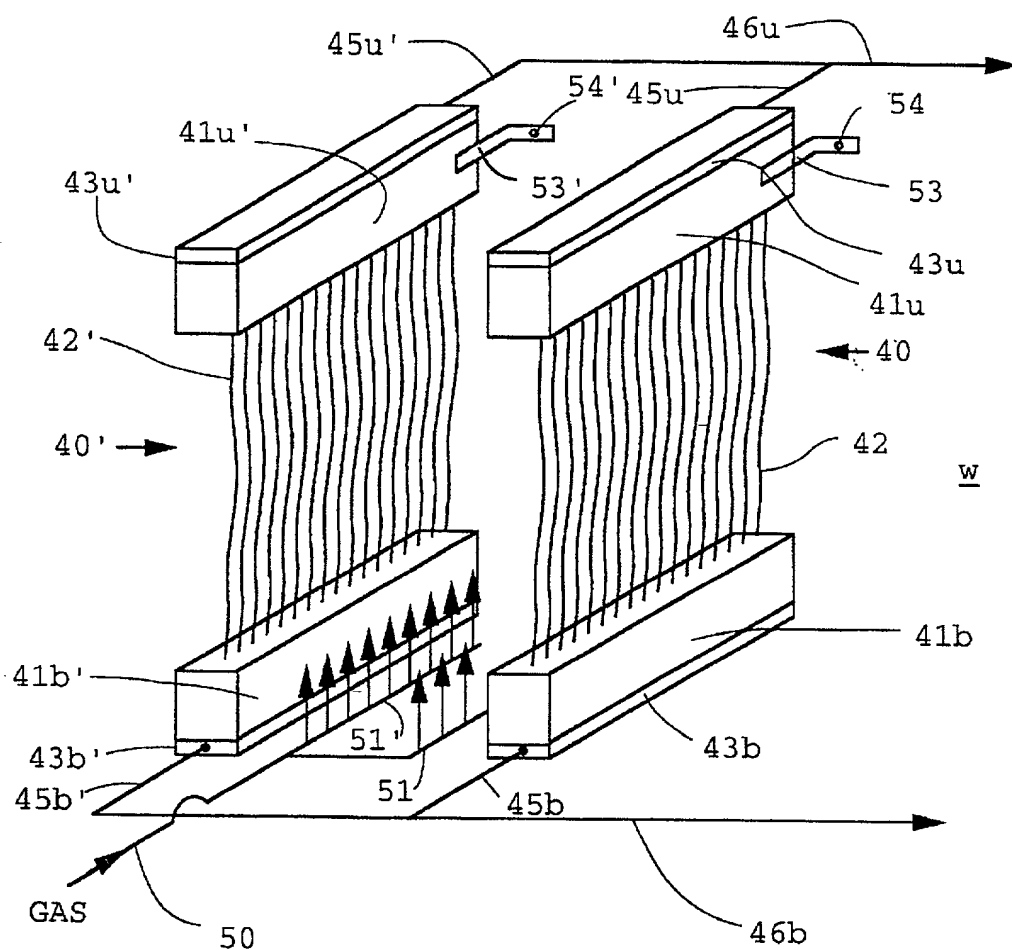


FIG. 10

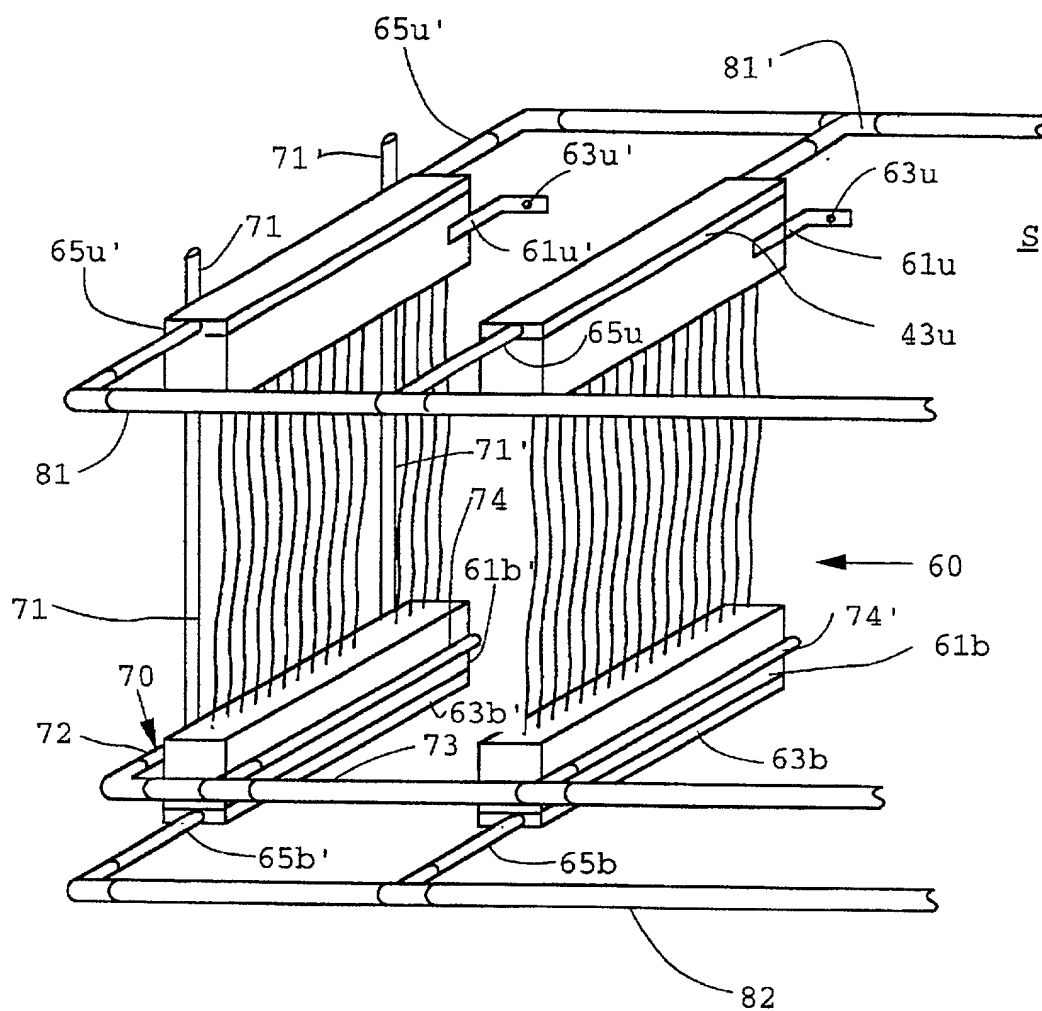


FIG. 11

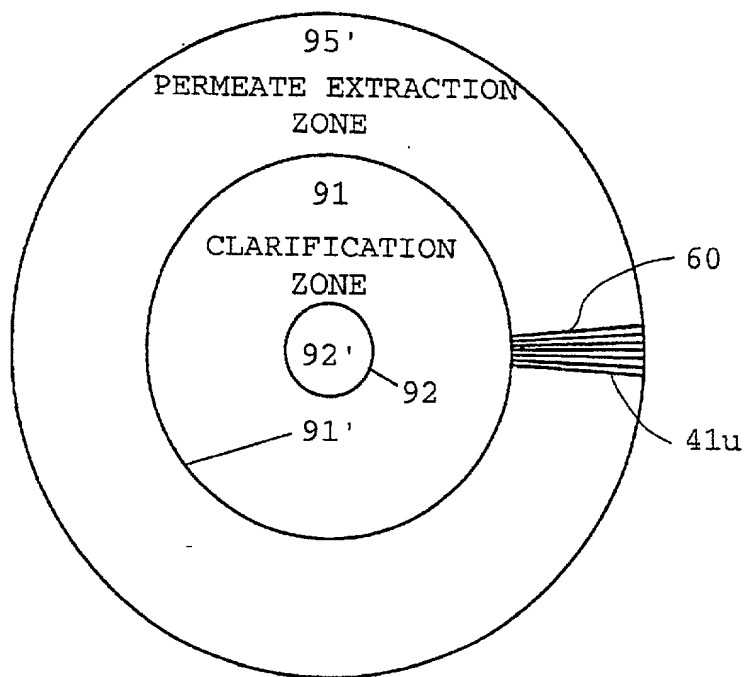
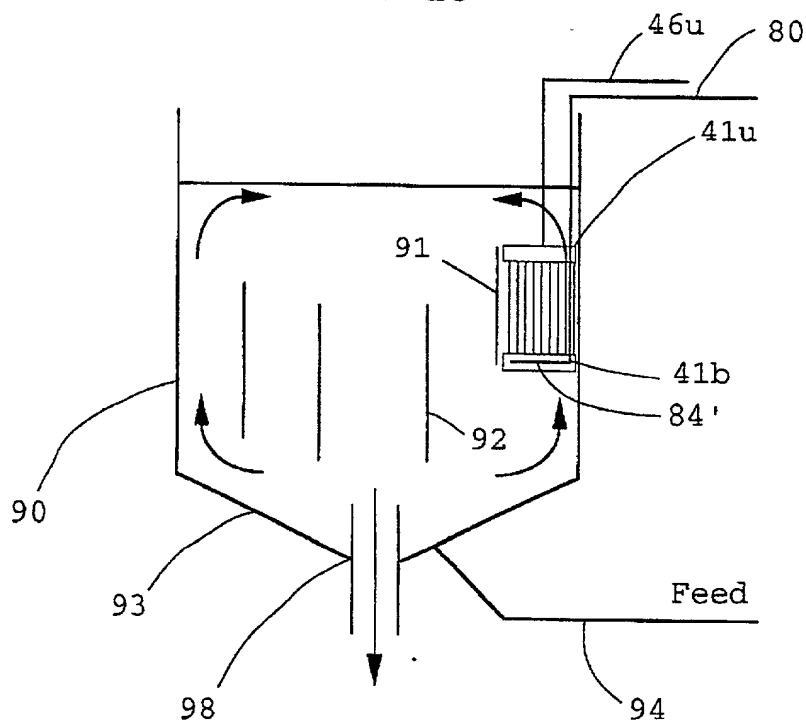


FIG. 13



SLUDGE REMOVAL

FIG. 12

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